

Work Order ID 163590

Friday, June 30, 2017 7:37:39 AM

163590

Page 1

Item ID: D5373-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Oil Drain Line
Start Date: 6/30/2017 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 7/13/2017 Req'd Qty: 3.00 ***3*** Customer:
Reference: REWORK PER ECN17-588

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5373	D

120

QC6- All purchased or subcontracted products

0.00

120

QC

Quality Control

Memo

PULL FROM STOCK:
3 X D5373-1 B151825
FOR REWORK PER ECN17-588

0.00

ADD 4 X D5373-1 B
TO REWORK FROM W/O 163057

121

0.00

121

HAAS 5 AXIS

HAAS CNC vertical machine #5

Memo

1- Drill lock wire hole per folio FB505

DWG REV: _____

FOLIO REV: _____

0.00

2- Deburr

Picklist Print

Page 1

Friday, June 30, 2017 7:37:37 AM

Work Order ID: 163590

163590

Parent Item: D5373-1

D5373-1

Parent Item Name: Oil Drain Line

Start Date: 6/30/2017

Required Date: 7/13/2017

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 16.01.21 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5373-1 *D5373-1* Oil Drain Line		Manufactured	No				Each	0.0000		3			
									**				

+4 from D139. 799-039-163057

163197

List Lots

Thursday, June 22, 2017 7:17:32 AM

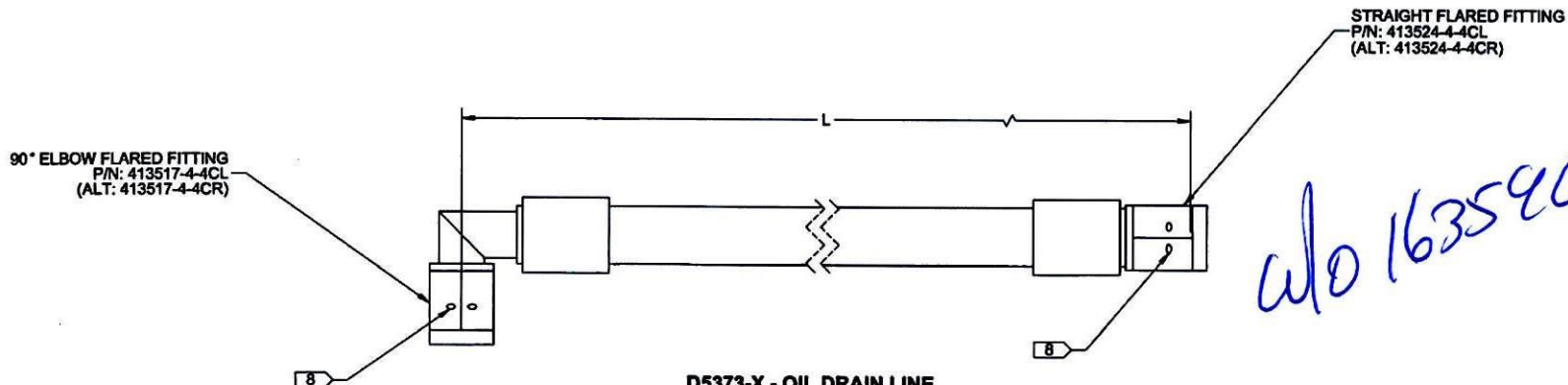
Page 1 of 1

Criteria : Item ID: 'D5373-1', 'D5373-3' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D5373-1 Oil Drain Line	Main Warehouse ST212	151825	2/22/2017	3.0000		QC21 163590	163590	?
				Total:	3.0000			
D5373-3 Oil Drain Line	Main Warehouse ST212	151826	2/22/2017	3.0000		QC21 163591	163591	
				Total:	3.0000			

163591

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-1	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0180 ALT: 101005-4CR-0180	18	0.500	0.173	0.28	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE
D5373-3	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0080 ALT: 101005-4CR-0080	8	0.500	0.173	0.17	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE
D5373-7	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0150 ALT: 101005-4CR-0150	15	0.500	0.173	0.25	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE
D5373-9	OIL DRAIN LINE	STRATOFLEX	101005-4CL-0170 ALT: 101005-4CR-0170	17	0.500	0.173	0.26	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE

NOTES:

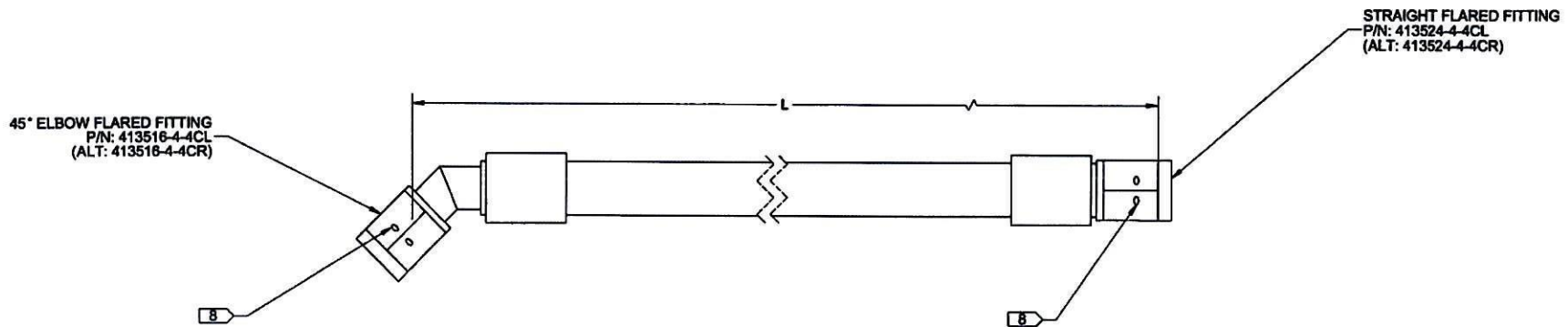
- 1) MATERIAL: PER TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 7) WEIGHT: SEE TABLE
- 8) FOR ALTERNATE PART NUMBERS (101005-4CR-XXXX), DRILL LOCK-WIRE HOLES PER SHEET 4, DETAIL A

D	ADDED D5373-7I-9I-11	WK	17.04.25
C	ADDED D5373-5	CC	16.12.01
B	ADDED NOTE 8 AND DETAIL A	CC	16.11.07
A	NEW ISSUE	CC	16.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	CC	DART AEROSPACE USA, INC EUGENE, OREGON, USA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	LL	D5373	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN LINE	NTS
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RELEASED
2017-05-16
EON 17-511

APPROVED

SPECIFICATION CONTROL DRAWING



D5373-X - OIL DRAIN LINE

DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-5	OIL DRAIN LINE	STRATOFLEX	101003-4CL-0080 ALT: 101003-4CR-0080	8	0.500	0.173	0.17	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE

NOTES:

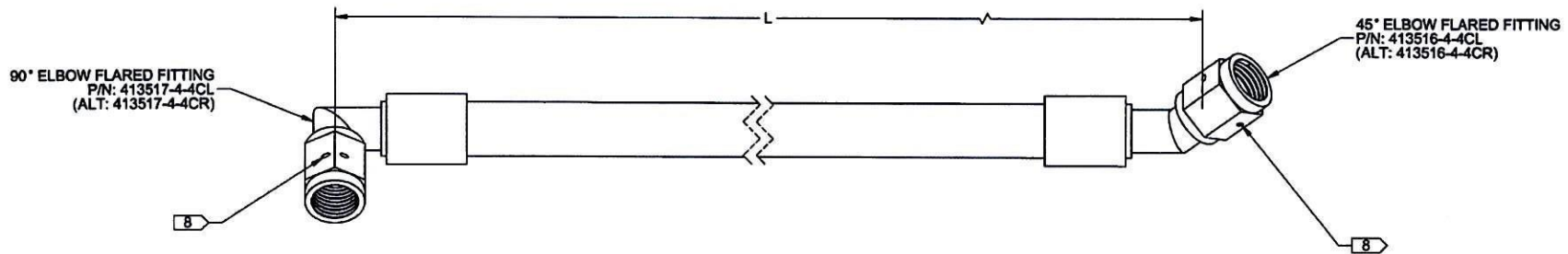
- 1) MATERIAL: PER TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 7) WEIGHT: SEE TABLE
- 8) FOR ALTERNATE PART NUMBERS (101003-4CR-XXXX), DRILL LOCK-WIRE HOLES PER SHEET 4, DETAIL A

RELEASED
2017-05-16

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DESIGN		CC		DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN		WK			
CHECKED		VS		DRAWING NO. D5373	REV. D SHEET 2 OF 4
MFG. APPR.		LL			
APPROVED		HS		TITLE OIL DRAIN LINE	SCALE NTS
DE APPR.		DS			
DATE		17.04.25			
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SPECIFICATION CONTROL DRAWING



D5373-X - OIL DRAIN LINE

DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	MAX O.D. (INCHES)	MIN I.D. (INCHES)	WEIGHT (LBS)	SPECIFICATION	CONSTRUCTION TYPE	CONSTRUCTION REINFORCEMENT	COVER
D5373-11	OIL DRAIN LINE	STRATOFLEX	101062B0190CL270 ALT: 101062B0190CR270	19	0.500	0.173	0.27	AS4897 AND AS150 TYPE 1AB	SEAMLESS, EXTRUDED, CONDUCTIVE POLYTETRAFLUOROETHYLENE	CORROSION-RESISTANT STEEL WIRE BRAID	INTEGRAL SILICONE

NOTES:

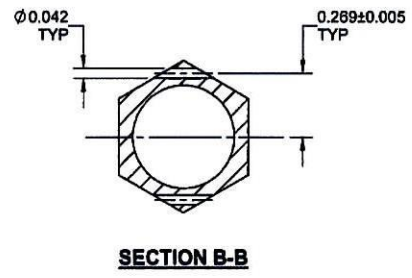
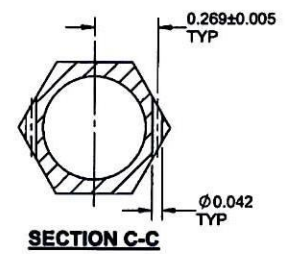
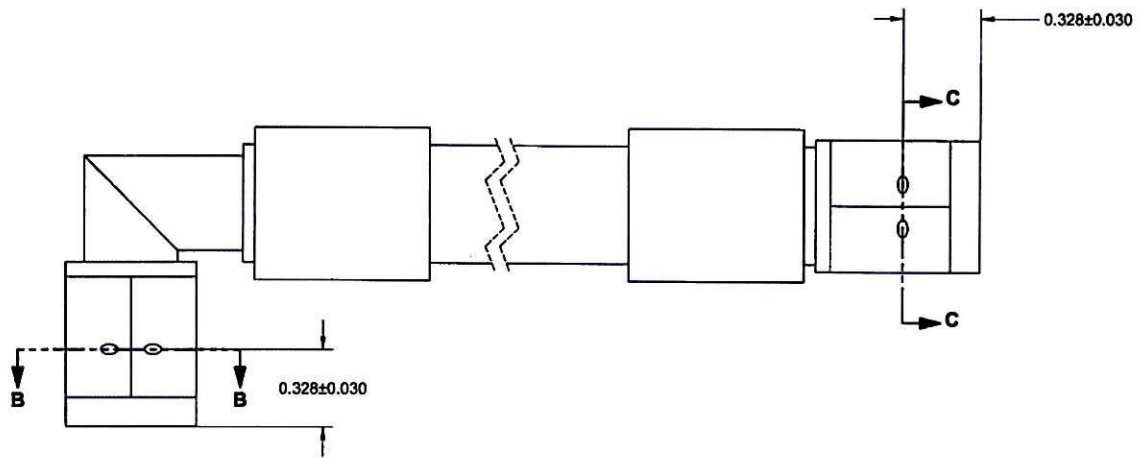
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- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N & B/N USING D2729 LABEL INSTALLED WITH D2182-045 HEAT SHRINK
- 7) WEIGHT: SEE TABLE
- 8) FOR ALTERNATE PART NUMBERS (101062BXXXXCRXXXX), DRILL LOCK-WIRE HOLES PER SHEET 4, DETAIL A

RELEASED
2017-05-16

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DESIGN	CC	EUGENE, OR	
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MFG. APPR.	LL	D5373	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN LINE	NTS
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8 7 6 5 4 3 2 1



DETAIL A - LOCKWIRE HOLES (TYPICAL)

RELEASE
2017-05-16

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MFG. APPR.	LL	D5373	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN LINE	NTS
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8 7 6 5 4 3 2 1